# **User Manual**

# INVERTER/CHARGER 5KVA with MPPT solar charger

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# ABOUT THIS MANUAL

### Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

### Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

# SAFETY INSTRUCTIONS



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. Fuses are provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

# INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, MPPT solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

### Features

- Pure sine wave inverter
- Built-in MPPT solar charge controller
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance
- Cold start function

# **Basic System Architecture**

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or Utility.
  - PV modules

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

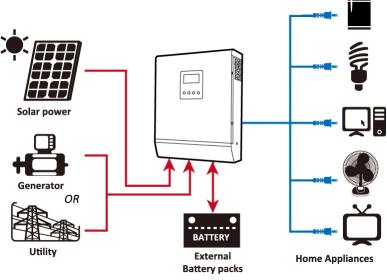
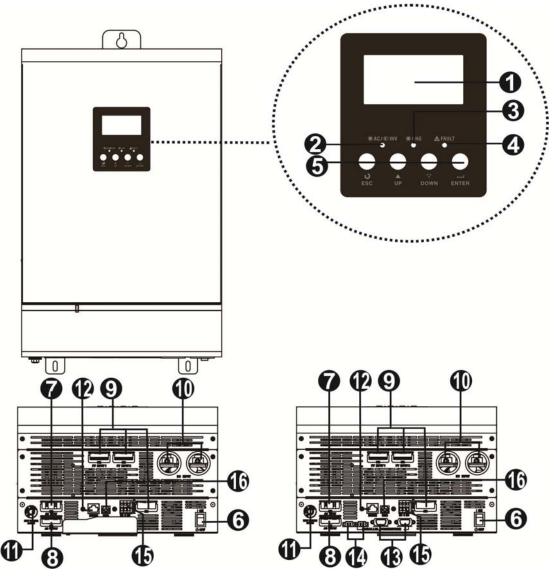


Figure 1 Hybrid Power System

### **Product Overview**



Single Model

- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Power on/off switch
- 7. AC input
- 8. AC output
- 9. PV input (Please check model no for detailed PV input numbers )
- 10. Battery input
- 11. Circuit breaker
- 12. RS232 communication port
- 13. Parallel communication cable (only for parallel model)
- 14. Current sharing cable (only for parallel model)
- 15. Dry contact
- 16. USB communication port

Parallel Model

**NOTE:** For parallel model installation and operation, please check separate parallel installation guide for the details.

# INSTALLATION

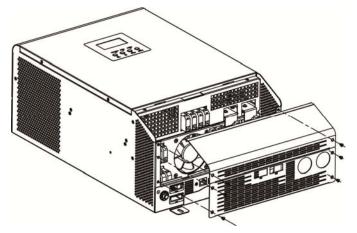
## **Unpacking and Inspection**

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1
- Communication cable x 1
- Software CD x 1

### Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.

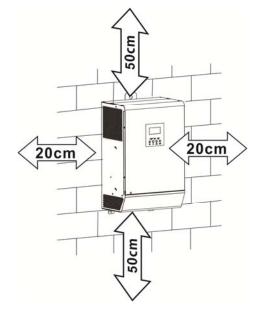


### Mounting the Unit

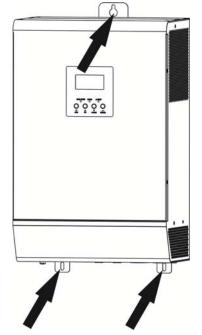
Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.





Install the unit by screwing three screws. It's recommended to use M5 screws.

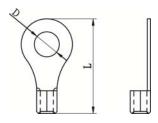


### **Battery Connection**

**CAUTION**: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

**Ring terminal:** 

**WARNING!** All wiring must be performed by a qualified personnel. **WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

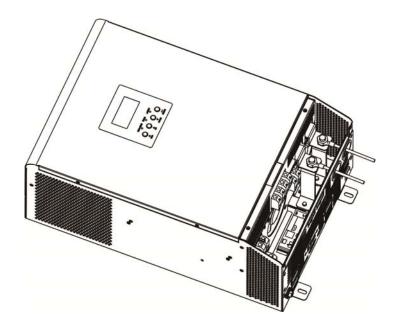


#### Recommended battery breaker, cable and terminal size:

Dreeker		\\/iro	Sizo	Ring Te	Толично	
Model	Breaker	Wire Size		Dimer	nsions	Torque Value
	Size	AWG	mm²	D (mm)	L (mm)	value
5KVA with 2 MPPTs	200A/60VDC	2 * 4AWG	44	10.5	50	10~ 12 Nm
5KVA with 3 MPPTs	250A/60VDC	2 * 2AWG	72	10.5	55	10~ 12 Mill

Please follow below steps to implement battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- 2. Connect all battery packs as the unit requires. It's suggested to connect at least 600Ah capacity battery.
- 3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 10-12 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.



#### WARNING: Shock Hazard

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Installation must be performed with care due to high battery voltage in series.

CAUTION!! Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.
 CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.
 CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

# **AC Input/Output Connection**

CAUTION !! Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 50A. CAUTION !! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

3									
	Model	Wire Size		Torque Value					
	woder	AWG	mm²	Torque Value					
	5KVA	1 * 8 AWG	8.4	1.4~ 1.6Nm					

Suggested cable requirement for AC wires

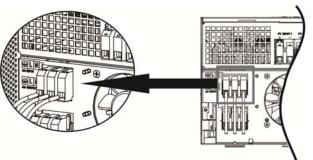
Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor ( $\bigcirc$ ) first.

 $\bigcirc \rightarrow$ Ground (yellow-green)

L→LINE (brown or black)

N→Neutral (blue)



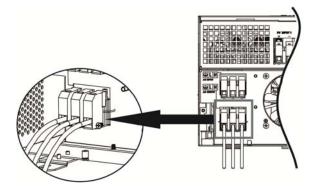


WARNING:

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

- 4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor ( $\bigcirc$ ) first.
  - Ground (yellow-green)
  - L→LINE (brown or black)

N→Neutral (blue)



#### 5. Make sure the wires are securely connected.

#### **CAUTION: Important**

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

**CAUTION**: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

### **PV** Connection

**CAUTION:** Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size for each PV input as below.

**Note!** Each PV input connection is independent. Please connect to PV modules separately. **Note!** If users only use one PV input, please choose one from PV1 or PV2 input

ונ	e: If users only use one PV input, please choose one from PVI of PV2 input.							
	Madal		Wire	Size	Terrente			
	Model	Breaker size	AWG	mm²	Torque			
	5KVA	60A/150VDC	1 * 8 AWG	8.4	1.4~1.6 Nm			

#### PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

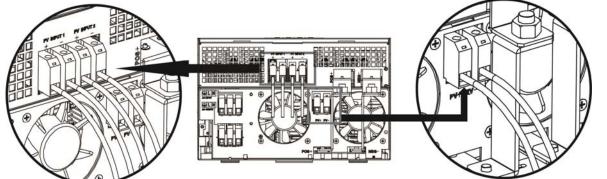
- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

Solar Charging Mode					
INVERTER MODEL	5KVA				
Max. PV Array Open Circuit Voltage	145Vdc				
PV Array MPPT Voltage Range	60~115Vdc				
Min. battery voltage for PV charge	34Vdc				

3mm max

Please follow below steps to implement PV module connection:

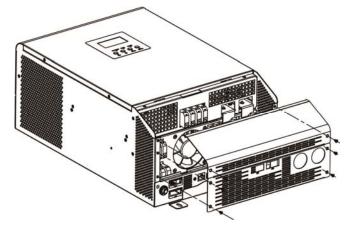
- 1. Remove insulation sleeve 10 mm for positive and negative conductors.
- Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.



3. Make sure the wires are securely connected.

## **Final Assembly**

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



### **Communication Connection**

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

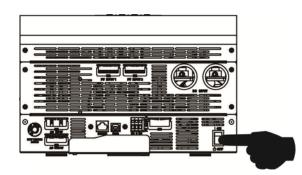
# **Dry Contact Signal**

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit Status		(	Condition	Dry conta	ct port: NC C NO
				NC & C	NO & C
Power Off	Unit is off a	nd no output is	powered.	Close	Open
	Output is po	wered from Uti	lity.	Close	Open
	Output is	Program 01	Battery voltage < Low DC warning	Open	Close
	powered	set as Utility	voltage	Open	Close
	from		Battery voltage > Setting value in		
	Battery or		Program 13 or battery charging	Close	Open
Power On	Solar.		reaches floating stage		
		Program 01	Battery voltage < Setting value in	Open	Close
		is set as	Program 12	Open	CIUSE
		SBU or	Battery voltage > Setting value in		
		Solar first	Program 13 or battery charging	Close	Open
			reaches floating stage		

# **OPERATION**

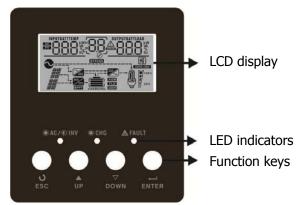
### **Power ON/OFF**



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

### **Operation and Display Panel**

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



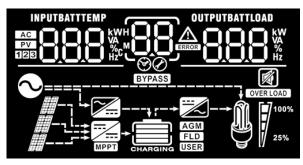
#### **LED Indicator**

LED Ir	ndicator		Messages	
AC/XINV Green		Solid On	Output is powered by utility in Line mode.	
	Green	Flashing	Output is powered by battery or PV in battery mode.	
🔆 CHG	Solid On Battery is fully charged.		Battery is fully charged.	
CHG Green		Flashing	Battery is charging.	
		Solid On	Fault occurs in the inverter.	
▲ FAULT	Red Flashing		Warning condition occurs in the inverter.	

#### **Function Keys**

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

# LCD Display Icons



Icon	Function description							
Input Source In	ut Source Information							
AC	Indicates the AC input.							
РV 1	Indicates the PV1 input							
PV 2	Indicates the PV2 input							
PV 3	Indicates the PV3 input							
	Indicate input voltage, input charger current.	frequency, PV voltage, battery voltage and						
Configuration P	rogram and Fault Informati	on						
88	Indicates the setting program	ns.						
	Indicates the warning and fault codes. Warning: flashing with warning code. Fault: lighting with fault code							
Output Informa								
OUTPUTBATTLOAD	Indicate output voltage, outp Watt and discharging current	but frequency, load percent, load in VA, load in t.						
Battery Informa	ition							
CHARGING	Indicates battery level by 0-2 mode and charging status in	24%, 25-49%, 50-74% and 75-100% in battery line mode.						
In AC mode, it wil	l present battery charging statu	S						
Status	Battery voltage	LCD Display						
Constant	<2V/cell 2 ~ 2.083V/cell	4 bars will flash in turns. Bottom bar will be on and the other three bars will flash in turns.						
Current mode / Constant	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.						
Voltage mode	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.						

Floating mode. Batteries are fully charged.	4 bars will be on.

In battery mode, it will present battery capacity.						
Load Percentage		-	ery Voltage		LCD Display	
			17V/cell			
		1.717	7V/cell ~ 1.8V/cell			
Load >50%		1.8 ^	, 1.883V/cell			
		> 1.8	383 V/cell			
		< 1.8	317V/cell			
		1.817	7V/cell ~ 1.9V/cell			
50%> Load > 20	%	1.9 ^	, 1.983V/cell			
		> 1.9	983			
		< 1.8	367V/cell			
		1.867V/cell ~ 1.95V/cell				
Load < 20%		1.95 ~ 2.033V/cell				
		> 2.033				
Load Information	n					
OVERLOAD	Indicates ov	erload				
	Indicates the	e load	level by 0-24%, 25-	50%,	50-74% and 75	5-100%.
<b>M 1</b> 00%	0%~25%	%	25%~50%		50%~75%	75%~100%
25%	7		7		7	7
Mode Operation	Information					
$\sim$	Indicates un	it conr	nects to the mains.			
	Indicates unit connects to the PV panel.					
BYPASS	Indicates load is supplied by utility power.					
	Indicates the utility charger circuit is working.					
	Indicates the DC/AC inverter circuit is working.					
Mute Operation	·					

# **LCD Setting**

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

#### Setting Programs:

Program	Description	Selectable option	
00	Exit setting mode	Escape DD_ESC	
		Solar first	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to either low-level warning voltage or the setting point in program 12.
01	Output source priority: To configure load power source priority	Utility first (default)	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		SBU priority	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	10A 02 30A	A02 20 ^ 20 ^ 20 ^ 40A
		<u> </u>	

		50A	60A (default)	
		0 <u>2 _ 50^</u>	0 <u>2 60^</u>	
		70A	80A	
		<u>^ 07 _ Ş</u> 0	0 <u>2 80 </u>	
		90A	100A	
		0 <u>2 90^</u>	0 <u>2</u> <u>100 ^</u>	
		110A	120A	
		0 <u>2   10</u> ,	0 <u>5    150  </u>	
		130A	140A	
		0 <u>5   130  </u>	0 <u>2                                    </u>	
		150A	160A	
		0 <u>2_ISO^</u>	0 <u>2 160^</u>	
		170A	180A	
		<u>^071                                    </u>	0 <u>\$</u> <u>180 ^</u>	
		190A	200A	
		0 <u>5    180  </u>	0 <u>2 200 ^</u>	
		210A	220A	
		<u>05 5 10 </u>	<u>^057                                    </u>	
		230A	240A	
		<u>^025_</u> 20	0 <u>2 240^</u>	
		Appliances (default)	If selected, acceptable AC input	
03	AC input voltage range	UJ <u>APL</u>	voltage range will be within 90-280VAC.	
05	AC input voltage range	UPS	If selected, acceptable AC input	
		03 UPS	voltage range will be within	
		Saving mode disable	170-280VAC. If disabled, no matter connected load	
	Power saving mode enable/disable	(default)	is low or high, the on/off status of	
04		ПЧ сыс	inverter output will not be effected.	
		<u> </u>		
		Saving mode enable	If enabled, the output of inverter will	
		U <u>9_56N</u>	be off when connected load is pretty low or not detected.	
		AGM (default)	Flooded	
05	Battery type	0 <u>5 RCn</u>	0 <u>5 FLA</u>	

		User-Defined	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
06	Auto restart when overload occurs	Restart disable (default)	Restart enable
07	Auto restart when over temperature occurs	Restart disable (default)	Restart enable $\bigcirc$ $\_$ $\_$ $\vdash$ $\vdash$ $\_$
08	Output voltage	220V 08 220 <sup>v</sup> 240V 08 240 <sup>v</sup>	230V (default)
09	Output frequency	50Hz (default)	60Hz 09_ <u>60</u> <sub>нz</sub>
11	Maximum utility charging current	2A 1 20A 20A 1 20A 40A 1 40A 40A 1 40A 60A 1 60A	$ \begin{array}{c c} 10A \\                                    $
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	44V $I \gtrsim I \leq $	45V $I_{O}^{P}$ $I_{O}^{P}$

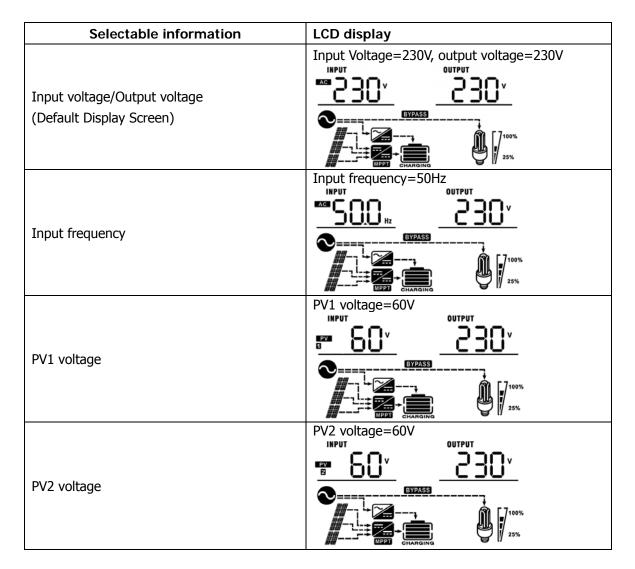
		50V	51V
		l⋛ <u>\$</u> 0,	
	Setting voltage point back to battery mode when		
13	selecting "SBU priority" or "Solar first" in program 01.		
			56V 13SATT ØSB
			58V 13
		· · ·	r is working in Line, Standby or Fault can be programmed as below: Solar energy will charge battery as first priority. Utility will charge battery only when
16	Charger source priority: To configure charger source priority		solar energy is not available. Utility will charge battery as first priority. Solar energy will charge battery only when utility power is not available.
		Solar and Utility	Solar energy and utility will charge battery at the same time.
		Only Solar	Solar energy will be the only charger source no matter utility is available or not.
		saving mode, only sol	r is working in Battery mode or Power ar energy can charge battery. Solar ttery if it's available and sufficient.

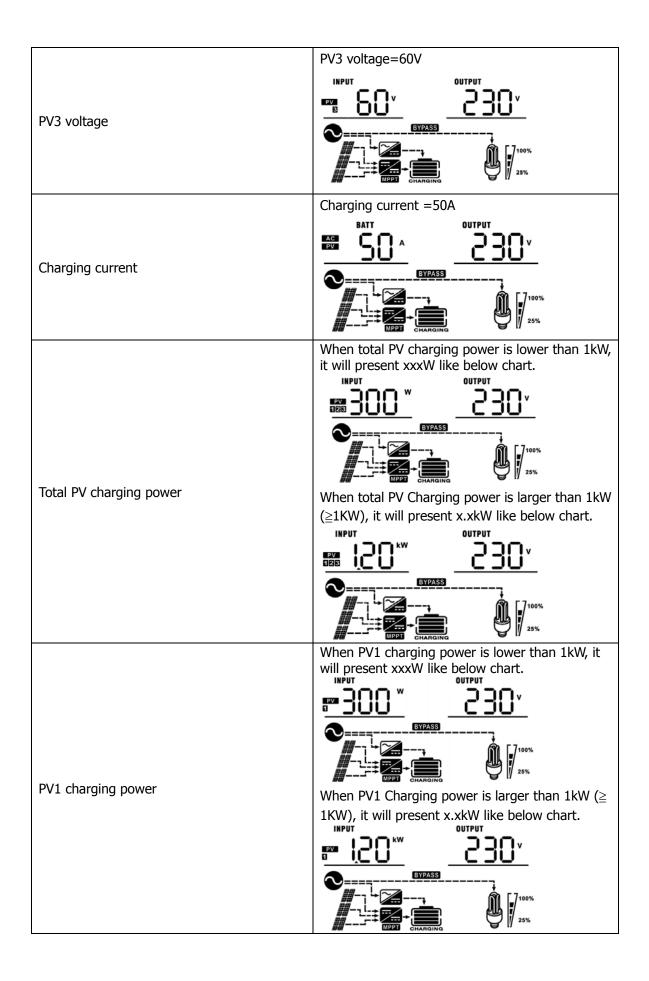
18	Alarm control	Alarm on (default)	Alarm off
19	Auto return to default display screen	Return to default display screen (default)	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default)	
22	Beeps while primary source is interrupted	Alarm on (default)	Alarm off
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default)	Bypass enable
25	Record Fault code	Record enable	Record disable (default)
26	Bulk charging voltage (C.V voltage)	56.4V (default) 56.4V (default) If self-defined is selected in program 5, this program can be set up. Setting range is from 48.0V to 58.4V. Increment of each click is 0.1V.	
27	Floating charging voltage	54.0V (default) FLU 20 5400 v If self-defined is selected in program 5, this program can be set up. Setting range is from 48.0V to 58.4V. Increment of each click is 0.1V.	
29	Low DC cut-off voltage	42.0V (default) 42.0V (default) If self-defined is selected in program 5, this program can be set up. Setting range is from 40.0V to 48.0V. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected	

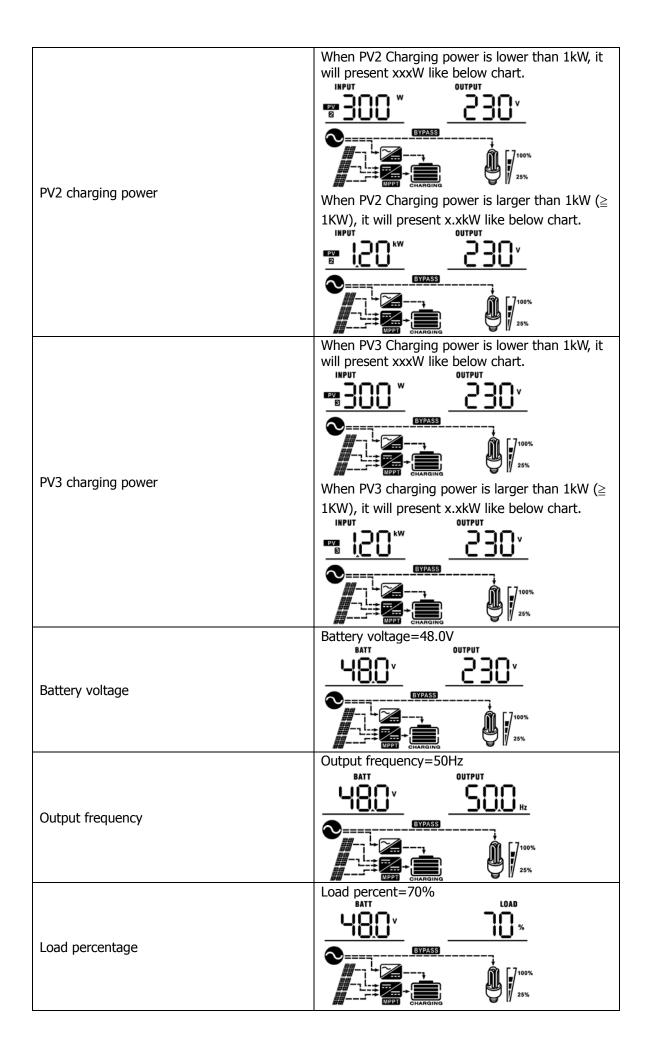
	Solar power balance:	Solar power balance enable (Default): B	If selected, solar input power will be automatically adjusted according to the following formula: Max. input solar power = Max. battery charging power + Connected load power.
31	When enabled, solar input power will be automatically adjusted according to connected load power.	Solar power balance disable: 301 <u>568</u>	If selected, the solar input power will be the same to max. battery charging power no matter how much loads are connected. The max. battery charging power will be based on the setting current in program 02. (Max. solar power = Max. battery charging power)

# **Display Setting**

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV1 voltage, PV2 voltage, PV3 voltage, charging current, total PV charging power, PV1 charging power, PV2 charging power, PV3 charging power, battery voltage, output voltage, output frequency, load percentage, load in VA, load in Watt, DC discharging current, main CPU Version, second CPU Version, third CPU version and fourth CPU version.







	When connected load is lower than 1kVA, load in
	VA will present xxxVA like below chart.
	480° 350°
Load in VA	When load is larger than 1kVA ( $\geq$ 1KVA), load in VA
	will present x.xkVA like below chart.
	<u>    480                                </u>
	When load is lower than 1kW, load in W will present xxxW like below chart.
	<u>    480                                </u>
Load in Watt	When load is larger than 1kW ( $\geq$ 1KW), load in W
	will present x.xkW like below chart.
	<u> </u>
	DC discharging current=8A
DC discharging current	
	Main CPU version 00072.40
	<u> </u>
Main CPU version checking	
	The second CPU version 00001.01
The second CPU version checking	

The third CPU version checking	The third CPU version 00001.02
The fourth CPU version checking	The fourth CPU version 00001.03 $\begin{array}{c} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$

# **Operating Mode Description**

Operation mode	Description	LCD display
Standby mode / Power saving mode <b>Note:</b> *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy.
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy.

		Charging by PV energy.
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short	PV energy and utility can charge batteries.	No charging.
circuited and so on.	Utility can power loads when the unit starts up without battery. (Only available in single model)	Power from utility energy.
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by PV energy.
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy. $\downarrow - \downarrow + $

# Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	
02	Over temperature	
03	Battery voltage is too high	
04	Battery voltage is too low	<u>[</u> ]Yj_
05	Output short circuited or over temperature is detected by internal converter components.	
06	Output voltage is too high.	06
07	Overload time out	
08	Bus voltage is too high	<u>08</u> _
09	Bus soft start failed	<u> </u>
11	Main relay failed	
51	Over current or surge	<u>_</u>
52	Bus voltage is too low	<u>ر</u> ک
53	Inverter soft start failed	
55	Over DC voltage in AC output	<u></u>
56	Battery connection is open	55
57	Current sensor failed	
58	Output voltage is too low	58,

# Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
03	Battery is over-charged	Beep once every second	<u>03</u> ~
04	Low battery	Beep once every second	[]Y <sup>▲</sup>
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	[ID]^
12	Battery voltage is too low to be charged by PV charger.	Beep once every second	<u>[12]</u> <sup>a</sup>
13	High loss on PV charger voltage	Beep once every second	[] <u></u> ≜
14	PV charger stops due to overload.	Beep once every 0.5 second	[IY] <sup>Δ</sup>

# **SPECIFICATIONS**

Table 1 Line Mode Specifications

Line Mode (Utility Bypass Mode	·)		
Model	5KVA with 2 MPPTs	5KVA with 3 MPPTs	
Input Voltage Waveform	Sinusoidal (utility or generator)		
Nominal Input Voltage	230\	/ac	
Maximum input current	40	A	
Maximum input inrush current	65A peak	x 100ms	
Low Loss Voltage	170Vac±7V(UPS); 90	Vac±7V(Appliances)	
Low Loss Return Voltage	180Vac±7V(UPS); 100	Vac±7V (Appliances)	
High Loss Voltage	280Va	c±7V	
High Loss Return Voltage	270Va	c±7V	
Max AC Input Voltage	300\	/ac	
Nominal Input Frequency	50Hz / 60Hz (Auto detec	tion, 55Hz as boundary)	
Low Loss Frequency	40±:	1Hz	
Low Loss Return Frequency	42±3	1Hz	
High Loss Frequency	65±1Hz		
High Loss Return Frequency	63±1Hz		
Output Short Circuit Protection	Line mode: Ci	rcuit Breaker	
	Battery mode: Electronic Circuits		
Efficiency	>95% (Rated R load, battery full charged)		
Transfer Time	10ms typical, 12ms ma	ximum @50Hz (UPS);	
	20ms typical, 25ms maxim	num @50Hz (Appliances)	
Power Limitation Output Power Rated Power 50% Power 90V 170V 280V Inp		280V Input Voltage	

Inverter Mode			
Model	5KVA with 2 MPPTs	5KVA with 3 MPPTs	
Rated Output Power	5000VA/4000W		
Output Voltage Waveform	Pure Sine Wave		
Output Voltage Regulation	230Vac±5%		
Maximum output current	21.	7A	
Maximum output inrush current	65 peak fo	or 100ms	
Output Frequency	501	Hz	
Power factor range	0.8 lag ~	0.8 lead	
Max Output Fault Current	65 peak fo	or 100ms	
Max Output overcurrent protection	65	A	
Peak Efficiency	90	%	
Overload Protection	5s@≥150% load; 10s	@110%~150% load	
Surge Capacity	2 x rated pov		
Nominal DC Voltage	48	/dc	
Maximum DC current	93	A	
Cold Start Voltage	46.0	Vdc	
Low DC Warning Voltage			
@ load < 20%	44.0Vdc		
@ 20% ≤ load < 50%	42.8Vdc		
@ load ≥ 50%	40.4Vdc		
Low DC Warning Recovery Voltage			
@ load < 20%	46.0	Vdc	
@ 20% ≤ load < 50%	44.8	Vdc	
@ load ≥ 50%	42.4	Vdc	
Low DC Cut-off Voltage			
@ load < 20%	42.0	Vdc	
@ 20% ≤ load < 50%	40.8	Vdc	
@ load ≥ 50%	38.4	Vdc	
High DC Recovery Voltage	58V	/dc	
High DC Cut-off Voltage	60V	/dc	
DC Voltage Accuracy	+/-0.3%V	@ no load	
THDV	<3% for li	near load,	
	<5% for non-linear load @ nominal voltag		
DC Offset	≦100mV		
No Load Power Consumption	<50W		
Saving Mode Power Consumption	<15W		
Enter Saving Mode level	<50W		
Leave Saving Mode level	>10	00W	

Table 3 Charge Mode Specifications

Utility Charging Mode						
Model		5KVA with 2 MPPTs	5KVA with 3 MPPTs			
Charging Current (UPS) @ Nominal Input Voltage		2A/10A/20A/30A/40A/50A/60A				
Bulk Charging	Flooded Battery		58.4			
Voltage	AGM / Gel Battery		56.4			
Floating Charg	ing Voltage		54Vdc			
Charging Algo	rithm		3-Step			
Charging Curv	e	Bulk Ab:	Charging Current, % Voltage 100% 50% 50% Sorption ant Voltage) Maintenance (Floating)			

5KVA with 2 MPPTs	5KVA with 3 MPPTs		
2	3		
2 x 60 Amp	3 x 60 Amp		
e 145Vdc			
145\	/dc		
140\	/dc		
Battery volt	age + 1V		
Battery voltage + 2V			
60~115Vdc			
34Vdc			
48Vdc			
50/	4		
60/	4		
0A	l.		
20	1		
+/-0.3%			
+/-2	2V		
3-Step			
Yes			
	2 2 x 60 Amp 145V 145V 140V Battery volt Battery volt 60~11 34V 48V 50/ 60/ 12 20/ +/-0. +/-2 3-St		

Over-temperature Protection	Yes
Overload, DC short-circuit Protection	Yes
Prevents reserve current from battery at night	Yes

Joint Utility and Solar Charging						
Model 5KVA with 2 MPPTs 5KVA with 3 MPF						
Max Charging Current	180 Amp	240 Amp				
Default Charging Current	60 Amp					

#### Table 4 General Specifications

Model	5KVA with 2 MPPTs	5KVA with 3 MPPTs		
Safety Certification	CE			
Protective class	II			
Ingress protection	IP21			
Operating Temperature Range	0°C to 55°C			
Storage temperature	-15°C~ 60°C			
Humidity	5% to 95% Relative Humidity (Non-condensing)			
Dimension (D*W*H), mm	507.6 x 295 x 186.2			
Net Weight, kg	15 16			

# **TROUBLE SHOOTING**

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do	
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	<ol> <li>Re-charge battery.</li> <li>Replace battery.</li> </ol>	
No response after power on.	No indication.	<ol> <li>The battery voltage is far too low. (&lt;1.4V/Cell)</li> <li>Battery polarity is connected reversed.</li> </ol>	<ol> <li>Check if batteries and the wiring are connected well.</li> <li>Re-charge battery.</li> <li>Replace battery.</li> </ol>	
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.	
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	<ol> <li>Check if AC wires are too thin and/or too long.</li> <li>Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)</li> </ol>	
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.	
When the unit is turned on, internal relay is switched on and off repeatedly.	en the unit is led on, internal LCD display and LEDs y is switched on are flashing Battery is disconnected.		Check if battery wires are connected well.	
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.	
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.	
		Temperature of internal converter component is over 120°C. (Only available for 1-3KVA models.)	Check whether the air flow of the unit is blocked or whether	
	Fault code 02	Internal temperature of inverter component is over 100°C.	the ambient temperature is too high.	
		Battery is over-charged.	Return to repair center.	
Buzzer beeps continuously and	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.	
red LED is on.	Fault code 01	Fan fault	Replace the fan.	
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	<ol> <li>Reduce the connected load.</li> <li>Return to repair center</li> </ol>	
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.	
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return	
	Fault code 52	Bus voltage is too low.		
	Fault code 55	Output voltage is unbalanced.	to repair center.	
	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.	

# Appendix I: Approximate Back-up Time Table

Model	Load (VA)	Backup Time @ 48Vdc 600Ah (min)	Backup Time @ 48Vdc 1200Ah (min)
	500	3678	7728
	1000	1608	3678
	1500	948	2412
	2000	666	1626
5KVA	2500	540	1290
JNVA	3000	456	1092
	3500	390	846
	4000	300	672
	4500	264	600
	5000	240	540

**Note**: Backup time depends on the quality of the battery, age of battery and type of battery. Specifications of batteries may vary depending on different manufacturers.

# Appendix II: Parallel function (Only for parallel model)

#### 1. Introduction

This inverter can be used in parallel with two different operation modes.

- 1. Parallel operation in single phase with up to 6 units. The supported maximum output power is 24KW/30KVA.
- Maximum six units work together to support three-phase equipment. Four units support one phase maximum. The supported maximum output power is 24KW/30KVA and one phase can be up to 16KW/20KVA.

**NOTE**: If this unit is bundled with share current cable and parallel cable, this inverter is default supported parallel operation. You may skip section 3. If not, please purchase parallel kit and install this unit by following instruction from professional technical personnel in local dealer.

#### 2. Package Contents

In parallel kit, you will find the following items in the package:

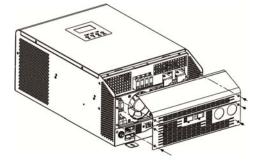
Parallel board

Parallel communication cable

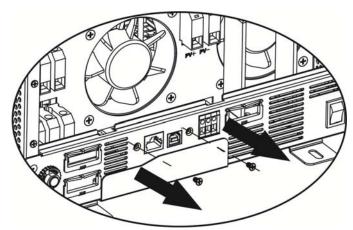
Current sharing cable

#### 3. Parallel board installation

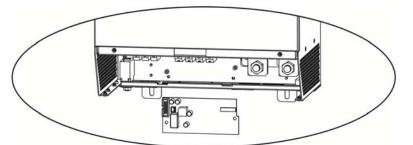
Step 1: Remove wire cover by unscrewing all screws.



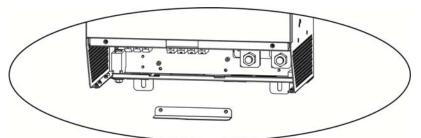
Step 2: Remove communication board by unscrewing two screws as below chart.



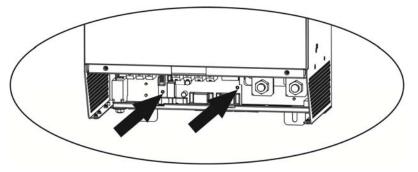
**Step 3**: Remove two screws as below chart and remove 2-pin and 14-pin cables. Take out the board under the communication board.



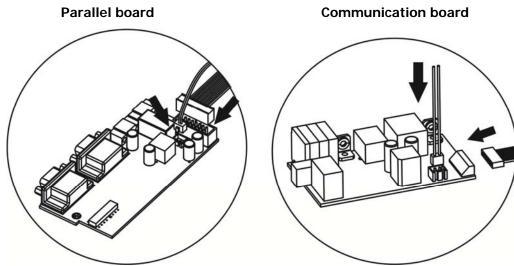
Step 4: Remove two screws as below chart to take out cover of parallel communication.



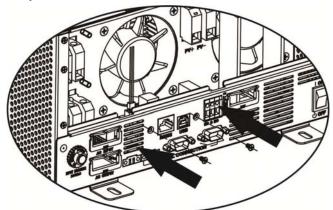
Step 5: Install new parallel board with 2 screws tightly.



**Step 6:** Re-connect 2-pin and 14-pin to original position.



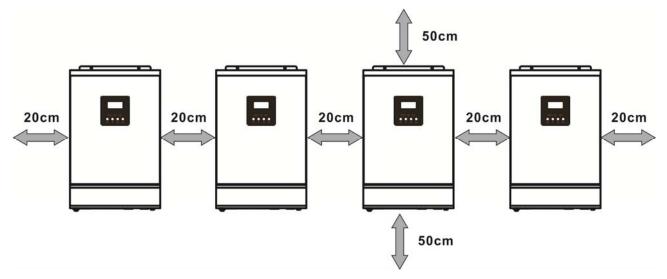
Step 7: Put communication board back to the unit.



**Step 8**: Put wire cover back to the unit. Now the inverter is providing parallel operation function.

#### 4. Mounting the Unit

When installing multiple units, please follow below chart.



**NOTE:** For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level.

#### 5. Wiring Connection

The cable size of each inverter is shown as below:

Recommended battery breaker, cable and terminal size for each inverter:

	Breaker	Wire Size		Ring Te	erminal	Torque
Model				Dimer	nsions	Value
	Size	AWG	mm²	D (mm)	L (mm)	value
5KVA with 2 MPPTs	200A/60VDC	2 * 4AWG	44	10.5	50	10~ 12 Nm
5KVA with 3 MPPTs	250A/60VDC	2 * 2AWG	72	10.5	55	10~ 12 NIII

**WARNING**: Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery to cause parallel inverters not working.

#### Recommended AC input and output cable size for each inverter:

Wire Size			
AWG mm <sup>2</sup>		Torque Value	
1 * 8 AWG	8.4	1.4~ 1.6Nm	

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used from joint to battery should be X times cable size in the tables above. "X" indicates the number of inverters connected in parallel.

Regarding AC input and output, please also follow the same principle.

**CAUTION!!** Please install the breaker at the battery and AC input side. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of battery or AC input. The recommended mounted location of the breakers is shown in the figures in 5-1 and 5-2.

\*If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of 1 unit. "X" indicates the number of inverters connected in parallel.

#### Recommended breaker specification of AC input with single phase:

Model	2 units	3 units	4 units	5 units	6 units
5KVA	100A/230VAC	150A/230VAC	200A/23VAC	250A/23VAC	300A/23VAC

Note 1: Also, you can use 50A breaker for only 1 unit, and each inverter has a breaker at its AC input.

**Note 2**: Regarding three phase system, you can use 4 poles breaker, the rating is up to the current of the phase which has the maximum units. Or you can follow the suggestion of note 1.

#### **Recommended battery capacity**

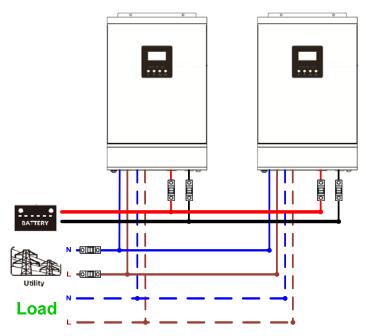
Inverter parallel numbers	2	3	4	5	6
Battery Capacity	1200AH	1800AH	2400AH	3000AH	3600AH

**WARNING!** Be sure that all inverters will share the same battery bank. Otherwise, the inverters will transfer to fault mode.

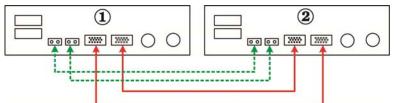
#### 5-1. Parallel Operation in Single phase

Two inverters in parallel:

#### **Power Connection**

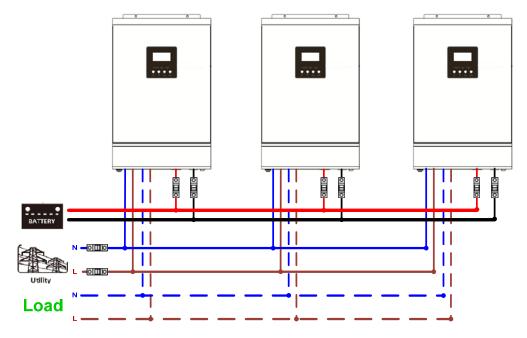


#### **Communication Connection**

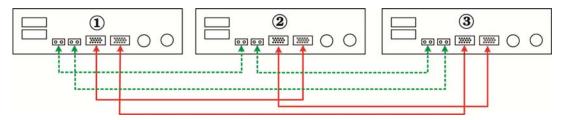


#### Three inverters in parallel:

**Power Connection** 

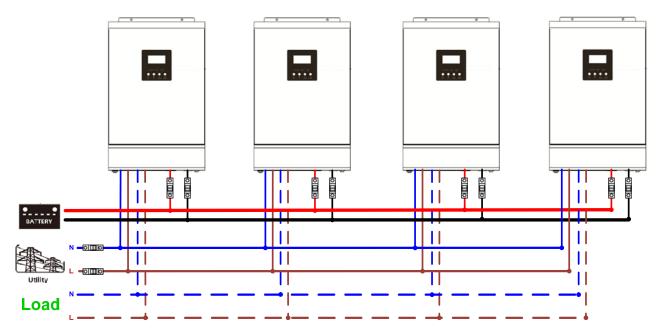


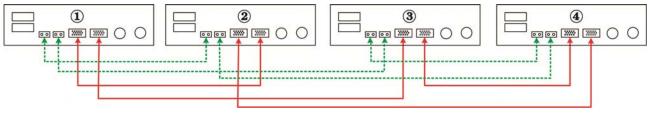
#### **Communication Connection**



#### Four inverters in parallel:

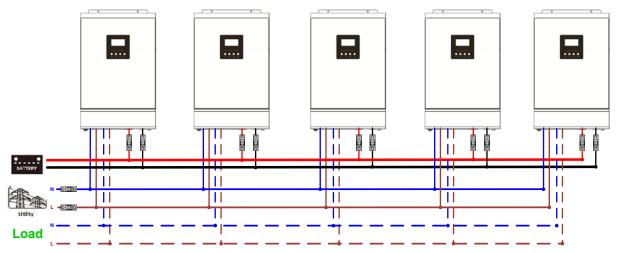
#### **Power Connection**



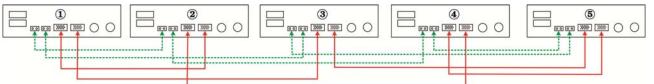


#### Five inverters in parallel:

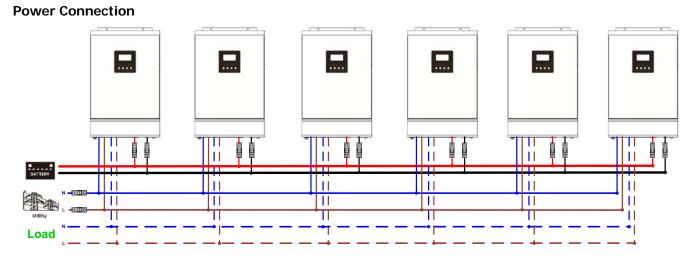
#### **Power Connection**

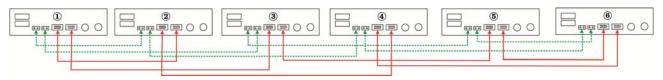


#### **Communication Connection**



#### Six inverters in parallel:

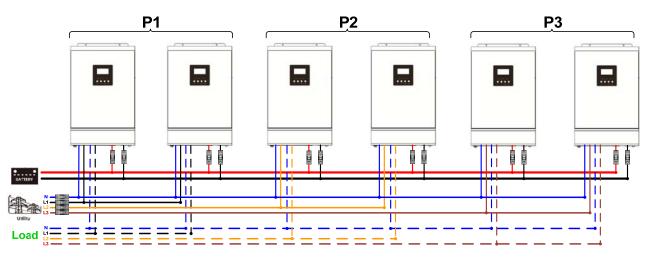




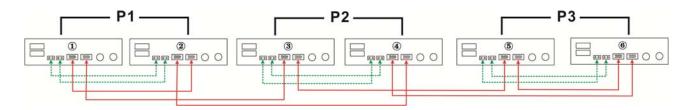
#### 5-2. Support 3-phase equipment

Two inverters in each phase:

**Power Connection** 

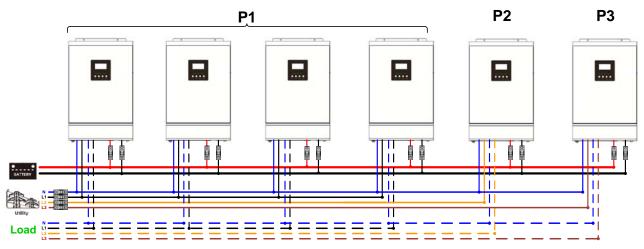


#### **Communication Connection**



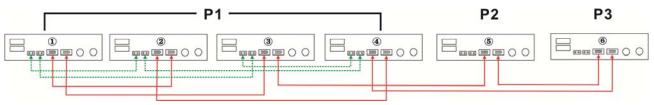
Four inverters in one phase and one inverter for the other two phases:

#### **Power Connection**



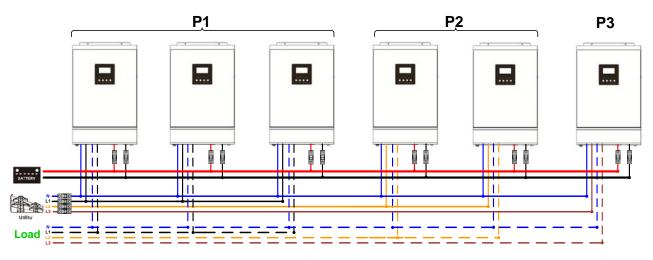
Note: It's up to customer's demand to pick 4 inverters on any phase.

P1: L1-phase, P2: L2-phase, P3: L3-phase.

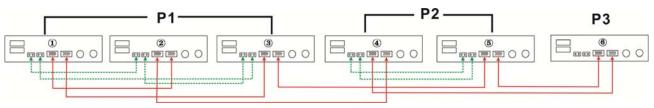


#### Three inverters in one phase, two inverters in second phase and one inverter for the third phase:

#### Power Connection

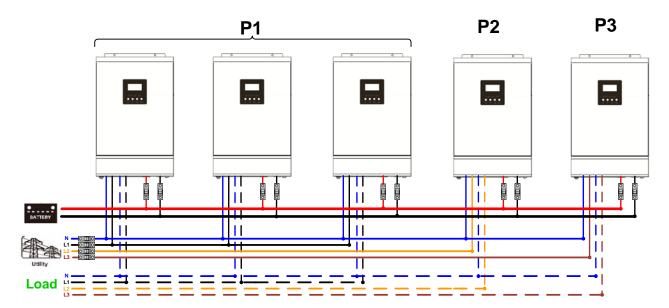


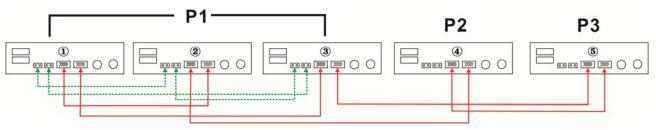
#### **Communication Connection**



Three inverters in one phase and only one inverter for the remaining two phases:

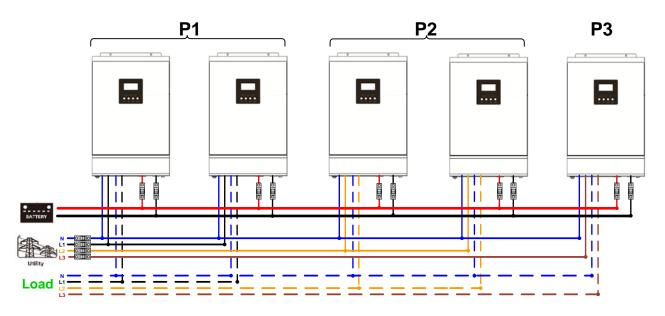
#### **Power Connection**



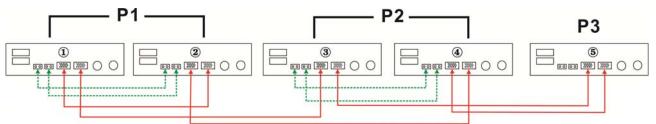


Two inverters in two phases and only one inverter for the remaining phase:

#### **Power Connection**

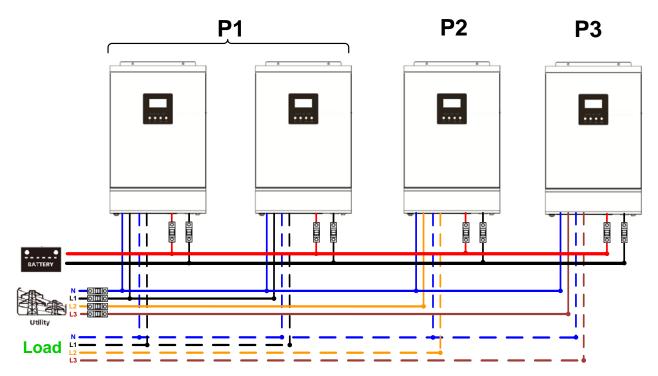


#### **Communication Connection**



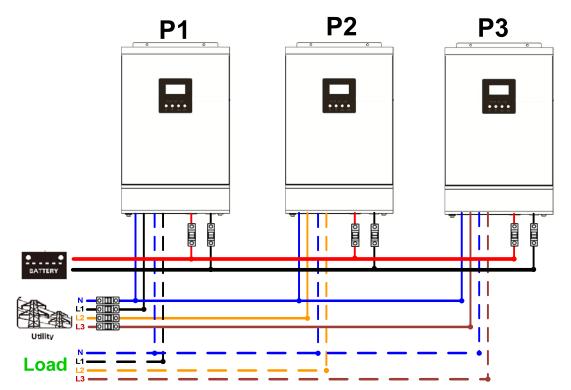
Two inverters in one phase and only one inverter for the remaining phases:

#### Power Connection

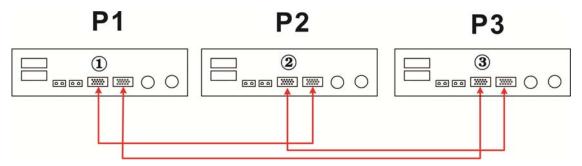


One inverter in each phase:

**Power Connection** 



#### **Communication Connection**



**WARNING**: Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

#### 6. PV Connection

Please refer to user manual of single unit for PV Connection.

CAUTION: Each inverter should connect to PV modules separately.

# 7. LCD Setting and Display

### Setting Program:

Program	Description	Selectable option		
28	AC output mode *This setting is only available when the inverter is in standby mode (Switch off).	Single:	When the units are used in parallel with single phase, please select "PAL" in program 28.	
			It is required to have at least 3 inverters or maximum 6 inverters to support three-phase equipment. It's required to have at least one inverter in each phase or it's up to four inverters in one phase. Please refers to 5-2 for detailed information. Please select "3P1" in program 28 for the inverters connected to L1 phase, "3P2" in program 28 for the inverters connected to L2 phase and "3P3" in program 28 for the inverters connected to L3 phase. Be sure to connect share current cable to units which are on the same phase. Do NOT connect share current cable	
		L1 phase:		
		L2 phase:		
		L3 phase:	between units on different phases. Besides, power saving function will be automatically disabled.	
30	PV judge condition (Only apply for setting "Solar first" in program 1: Output source priority)	One Inverter (Default):	When "ONE" is selected, as long as one of inverters has been connected to PV modules and PV input is normal, parallel or 3-phase system will continue working according to rule of "solar first" setting. For example, two units are connected in parallel and set "SOL" in output source priority. If one of two units has connected to PV modules and PV input is normal, the parallel system will provide power to loads from solar or battery power. If both of them are not sufficient, the system will provide power to loads from utility.	
		All of Inverters:	When "ALL" is selected, parallel or 3-phase system will continue working according to rule of "solar first" setting only when all of inverters are connected to PV modules. For example, two units are connected in parallel and set "SOL" in output source priority. When selecting "ALL" in program 30, it's necessary to have all inverters connected to PV modules and PV input is normal to allow the system to provide power to loads from solar and battery power. Otherwise, the system will provide power to loads from utility.	

#### Fault code display:

Fault Code	Fault Event	Icon on
60	Power feedback protection	60-
71	Firmware version inconsistent	
72	Current sharing fault	
73	Different setting fault on output voltage	
80	CAN fault	80,
81	Host loss	
82	Synchronization loss	82
83	Battery voltage detected different	83
84	AC input voltage and frequency detected different	
85	AC output current unbalance	
86	AC output mode setting is different	85

#### 8. Commissioning

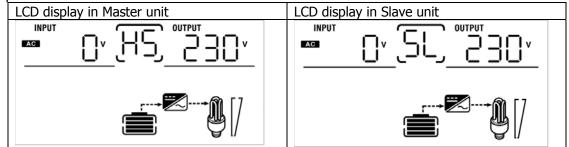
#### Parallel in single phase

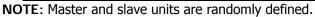
Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

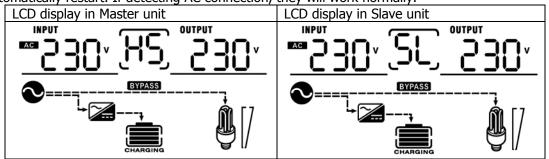
Step 2: Turn on each unit and set "PAL" in LCD setting program 28 of each unit. And then shut down all units. **NOET**: It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on each unit.





Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. If not, it will display fault 82 in following-order inverters. However, these inverters will automatically restart. If detecting AC connection, they will work normally.



Step 5: If there is no more fault alarm, the parallel system is completely installed. Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

#### Support three-phase equipment

Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on all units and configure LCD program 28 as P1, P2 and P3 sequentially. And then shut down all units.

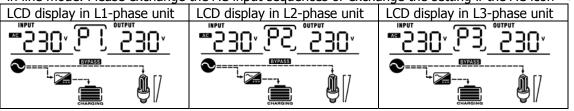
**NOET:** It's necessary to turn off switch when setting LCD program. Otherwise, the setting cannot be programmed.

Step 3: Turn on all units sequentially.

LCD display in L1-phase unit LCD display in L2-phase unit LCD display in L3-phase unit



Step 4: Switch on all AC breakers of Line wires in AC input. If AC connection is detected and three phases are matched with unit setting, they will work normally. Otherwise, the AC icon  $\heartsuit$  will flash and they will not work in line mode. Please exchange the AC input sequences or exchange the setting if the AC icon  $\heartsuit$  is flashing.



Step 5: If there is no more fault alarm, the system to support 3-phase equipment is completely installed. Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Note 1: To avoid overload occurring, before turning on breakers in load side, it's better to have whole system in operation first.

Note 2: Transfer time for this operation exists. Power interruption may happen to critical devices, which cannot bear transfer time.

# 9. Trouble shooting

	Situation	
Fault Code	Fault Event Description	Solution
60	Current feedback into the inverter is detected.	<ol> <li>Restart the inverter.</li> <li>Check if L/N cables are not connected reversely in all inverters.</li> <li>For parallel system in single phase, make sure the sharing are connected in all inverters. For supporting three-phase system, make sure the sharing cables are connected in the inverters in the same phase, and disconnected in the inverters in different phases.</li> <li>If the problem remains, please contact your installer.</li> </ol>
71	The firmware version of each inverter is not the same.	<ol> <li>Update all inverter firmware to the same version.</li> <li>Check the version of each inverter via LCD setting and make sure the CPU versions are same. If not, please contact your instraller to provide the firmware to update.</li> <li>After updating, if the problem still remains, please contact your installer.</li> </ol>
72	The output current of each inverter is different.	<ol> <li>Check if sharing cables are connected well and restart the inverter.</li> <li>If the problem remains, please contact your installer.</li> </ol>
73	Output Voltage setting different fault	<ol> <li>Check if the output voltages setting of all inverters are same. If setting is different, please set up to the same.</li> <li>After setting, please restart all inverters.</li> <li>If the problem remains, please contact your installer.</li> </ol>
80	CAN data loss	1. Check if communication cables are connected well and restart the
81	Host data loss	inverter.
82	Synchronization data loss	2. If the problem remains, please contact your installer.
83	The battery voltage of each inverter is not the same.	<ol> <li>Make sure all inverters share same groups of batteries together.</li> <li>Remove all loads and disconnect AC input and PV input. Then, check battery voltage of all inverters. If the values from all inverters are close, please check if all battery cables are the same length and same material type. Otherwise, please contact your installer to provide SOP to calibrate battery voltage of each inverter.</li> <li>If the problem still remains, please contact your installer.</li> </ol>
84	AC input voltage and frequency are detected different.	<ol> <li>Check the utility wiring conncetion and restart the inverter.</li> <li>Make sure utility starts up at same time. If there are breakers installed between utility and inverters, please be sure all breakers can be turned on AC input at same time.</li> <li>If the problem remains, please contact your installer.</li> </ol>
85	AC output current unbalance	<ol> <li>Restart the inverter.</li> <li>Remove some excessive loads and re-check load information from LCD of inverters. If the values are different, please check if AC input and output cables are in the same length and material type.</li> <li>If the problem remains, please contact your installer.</li> </ol>
86	AC output mode setting is different.	<ol> <li>Switch off the inverter and check LCD setting #28.</li> <li>For parallel system in single phase, make sure no 3P1, 3P2 or 3P3 is set on #28.</li> <li>For three-phase system, make sure no "PAL" is set on #28.</li> <li>If the problem remains, please contact your installer.</li> </ol>